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## Mestrado Profissional (MP)

## A HYBRID VNS FOR THE MULTI-PRODUCT MARITIMEINVENTORY ROUTING PROBLEM

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## **ABSTRACT**

In a growth scenario of the world economy, it is essential to increase the integration between the different actors in the companies' supply chain, re- ducing operational costs, and improving efficiency. Ship routing is a crucial part of this integration regarding global maritime commerce. In this work, we present a hybrid VNS metaheuristic to tackle a real Maritime Inventory Routing Problem (MIRP) in a company that explores oil and gas in the Brazilian offshore basin. In the methodology proposed, a linear mathematical model is embedded in the lo- cal search procedure to minimize inventory costs. The approach, validated within realistic data, provides low and not regular inventory violations. When compared with a previously developed method, it presents an improved performance, with reduced costs and computational time.

**Keywords:** Maritime Inventory Routing Problem Oil and Gas Industry Vari- able Neighborhood Search

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